



**PRODUCT DESCRIPTION** **DI Adhesion Promoter Plus Sealer** is specially formulated to provide superior paint adhesion to all automotive surfaces. It is ideal for use on all flexible or rigid plastics, fiberglass, and painted surfaces. This Product acts as a tie coat by allowing multiple substrates to be painted at one time to assure a consistent, durable finish on every job. It is compatible with all solvent based urethane, epoxy or acrylic lacquer primers, sealers, and basecoats. This product is V.O.C. compliant across North America and available in quarts and gallons.

**SUITABLE SUBSTRATES**

Cured OEM Finishes      1K & 2K Primers      Fiberglass/SMC      Automotive Plastics

**SURFACE PREPARATION**

Clean all areas to be coated with Scuff Paste

Rinse thoroughly with clean water

Thoroughly dry the surface to be coated with clean compressed air (Surface must be completely dry)

**MIXING**

**Ready-to-Spray**

**NOTE:** Stir 123G / 123Q thoroughly before each use. **DO NOT LEAVE ON A MIXING BANK.**

**APPLICATION**

Apply 1 uniform medium coat and allow 15 minutes before topcoating

If a 2<sup>nd</sup> coat is required, apply first coat in a light mist and allow 3-5 minutes between coats

If allowed to dry for more than 24 hours, then clean, scuff and recoat before topcoating

If applying basecoat over 123G OR 123Q, apply in light coats until uniform color is achieved (**DO NOT** apply heavy coats of basecoat over this product)

**TECHNICAL DATA**

Color	Clear
Gun Setup (HVLV)	1.2 mm – 1.3mm
Air Pressure	8 – 10 psi HVLP 40 – 45 psi Conventional
Shelf Life (Unopened)	12 months

**HEALTH & SAFETY**

See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.