DI-HRB HOT ROD BLACK

Technical Data Sheet

DESCRIPTION:

DI-HRB **Hot Rod Black** is a 2 component acrylic urethane coating. It mixes 4:1 with **DI-HRB04 Regular** or **DI-HRB05 Slow Activator**. **DI-HRB Hot Rod Black** is an excellent coating for restoration, striping, coating frames, engine compartments, or any place a primer like coating is needed. This coating formulated to withstand the same atmospheric conditions as any single-stage urethane system.

PACKAGING:

- ►DI-HRB   Hot Rod Black   1 Gallon / Quart
- ►DI-HRB04 Hot Rod Black Regular Activator   Quart / 8oz.
- ►DI-HRB05 Hot Rod Black Slow Activator   Quart / 8oz.

MIX RATIO:

- ►4 Parts   DI-HRB Hot Rod Black
- ►1 Part   DI-HRB05 or DI-HRB05 Activator

GUN SETUP:

- ►Conventional Gravity 1.3mm-1.4mm 40-45 psi @ gun
- ►Siphon 1.3mm-1.4mm 40-45 psi @ gun
- ►HVLP 1.3mm-1.4mm 8-10 psi @ gun

SURFACE PREPERATION:

Surface should be cleaned of all grease, oil, dirt, rust, etc before applying **DI-HRB Hot Rod Black**. If necessary clean surface with an engine cleaner to remove heavy deposits of grease and oil. Wash area with soap and warm water. Thoroughly clean area with **Wax and Grease Remover.**

Cold Rolled Steel, Galvanized Steel & Galvaneal:
Sand area with 180-220 grit sandpaper. Reclean with wax and grease remover.

Aluminum:
Scuff surface with a red scuff pad **General Purpose Maroon Pad** or equivalent. Reclean with wax and grease remover. **Do not use coarse grit sandpaper.**

Apply Pre-treatment primer and allow to cure. Apply primer surfacer and allow to cure. Sand primer surfacer with 180-220 grit sandpaper. If applying a sealer over the primer surfacer, finish sand with 320-400 grit sandpaper. If applying **DI-HRB Hot Rod Black** directly over the primer surfacer, finish sand with 400-500 grit sandpaper. **DI-HRB Hot Rod Black** can also be applied directly over a pre-treatment primer (Self-Etch primer and Epoxy Primer).

APPLICATION:

► Apply 1 full wet coat followed by 1 medium coat. Allow 5-10 minutes flash time between coats.

DRY TIMES:

►AIR DRY

Flash between coats	5-10 minutes
Dust Free	10-15 minutes
Tack Free	10-15 minutes
Air Dry	6-8 hours @ 75°F

►EXPRESS DRY

Flash between coats	10-15 minutes
Flash before force dry (Purge Time)	10-15 minutes
Cycle Time	10 minutes @ 120°F

RECOATABILITY / REPAIR:

►Baked

After cool down

►Air Dry

3-4 hours @ 75°F

If recoating after 24 hours, scuff sand with 1200-1500 grit Sandpaper before recoating.

TECHNICAL PRODUCT INFORMATION:

►Dust Free	10-15 minutes
►Flash Time	5-10 minutes
►Tack Free	10-15 mins. @ 75°F
►Purge Time	10-15 mins.
►Bake	10 min. @ 120°F
►Air Dry	8-12 hrs. @ 75°F
►Pot Life:	5 hours @ 68°F-75°F
►Shelf Life:	One Year (unopened)

FOR PROFESSIONAL USE ONLY

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